



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

D3110-5

Job Sheet 198381



Part No: D3110-5

Job Qty: 3 pcs

Part Name: Handle Assembly



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 7/25/19

Job Tracking No:

Due Date: 9/2/19

Created By: Jennifer Renwick

Type: SOLD

Description: Order 13294

Note: DWG REV C IPP B: 04.02.25 Reformat NG

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Purchasing	3 pcs	9/2/19	9/2/19	0.00	0.00	Purchasing - 1		
	JUL 26 2019						Purchasing - 2		
	DAS 13						Purchasing - 3		
	9-09 PO HB044128					x3			
110	Packaging 2-1 - Receive - B4B	3 pcs	9/2/19	9/2/19	0.00	0.00	Packaging 2 - 1 - B4B		
							Packaging 2 - 2 - B4B		
							Packaging 2 - 3 - B4B		
							Packaging 2 - 5 - B4B		
							Packaging 2 - 4 - B4B		
							Packaging 2 - 6 - B4B		
							Packaging 2 - 7 - B4B		
							Packaging 2 - 8 - B4B		
							Packaging 2 - 9 - B4B		
							Packaging 2 - 10 - B4B		
							Packaging 2 - 11 - B4B		
							Packaging 2 - 12 - B4B		
							Packaging 2 - 13 - B4B		
							Packaging 2 - 14 - B4B		
							Packaging 2 - 15 - B4B		
							Packaging 2 - 16 - B4B		
							Packaging 2 - 17 - B4B		
							Packaging 2 - 18 - B4B		
							Packaging 2 - 19 - B4B		
							Packaging 2 - 20 - B4B		
							Packaging 2 - 21 - B4B		
							Packaging 2 - 22 - B4B		
							Packaging 2 - 23 - B4B		
							Packaging 2 - 24 - B4B		
							Packaging 2 - 25 - B4B		
							Packaging 2 - 26 - B4B		
120	QC 6	3 pcs	9/2/19	9/2/19	0.00	0.00	QC 6 - 9		
							QC 6 - 68		
							QC 6 - 61		
							QC 6 - 40		
							QC 6 - 81		
130	HAAS 4 Axis - B4B	3 pcs	9/2/19	9/2/19	1.00	1.38	HAAS - 1 - B4B		
							HAAS - 2 - B4B		
							HAAS - 3 - B4B		
							HAAS - 4 - B4B		
140	QC 2	3 pcs	9/2/19	9/2/19	0.00	0.00	QC 2 - 1		
							QC 2 - 12		
							QC 2 - 14		
							QC 2 - 17		

Plex 7/25/19 2:51 PM Dart.Renwick.Jennife



Container No: S202966



Part: D3110-5

Job No: 198381

Serial No/Batch: S202966

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

Date: 08/05/19

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

				QC 2 - 19	
				QC 2 - 2	
				QC 2 - 20	
				QC 2 - 22	
				QC 2 - 23	
				QC 2 - 25	
				QC 2 - 32	
				QC 2 - 33	
				QC 2 - 35	
				QC 2 - 39	
				QC 2 - 4	
				QC 2 - 40	
				QC 2 - 44	
				QC 2 - 45	
				QC 2 - 48	
				QC 2 - 49	
				QC 2 - 50	
				QC 2 - 51	
				QC 2 - 52	
				QC 2 - 57	
				QC 2 - 62	
				QC 2 - 63	
				QC 2 - 8	
				QC 2 - 66	
				QC 2 - 64	
				QC 2 - 65	
				QC 2 - 5	
				QC 2 - 71	
				QC 2 - 73	DJP 19-09-17
				QC 2 - 69	
150 QC 8	3 pcs	9/2/19	0.00 0.00	QC 8 - 12	
				QC 8 - 14	
				QC 8 - 17	
				QC 8 - 20	
				QC 8 - 25	
				QC 8 - 3	
				QC 8 - 32	
				QC 8 - 33	
				QC 8 - 35	
				QC 8 - 39	
				QC 8 - 4	
				QC 8 - 44	
				QC 8 - 45	
				QC 8 - 49	
				QC 8 - 58	
				QC 8 - 8	B. 19-09-17
				QC 8 - 9	
				QC 8 - 68	
				QC 8 - 67	
				QC 8 - 1 (A)	
				QC 8 - 47	
				QC 8 - 40	
				QC 8 - 52	
				QC 8 - 23	
				QC 8 - 57	
160 Packaging 3-1 - Stock - B4B	3 pcs	9/2/19	0.00 0.00	Packaging 3 - 1 - B4B	
				Packaging 3 - 2 - B4B	
				Packaging 3 - 3 - B4B	
				Packaging 3 - 4 - B4B	
				Packaging 3 - 5 - B4B	
				Packaging 3 - 6 - B4B	
				Packaging 3 - 7 - B4B	
				Packaging 3 - 8 - B4B	
				Packaging 3 - 9 - B4B	
				Packaging 3 - 10 - B4B	
				Packaging 3 - 11 - B4B	
				Packaging 3 - 12 - B4B	
				Packaging 3 - 13 - B4B	
				Packaging 3 - 14 - B4B	
				Packaging 3 - 15 - B4B	

[Dart Hawkesbury] Job Sheet - Renwick, Jennifer

				Packaging 3 - 16 - B4B	
				Packaging 3 - 17 - B4B	
				Packaging 3 - 18 - B4B	
				Packaging 3 - 19 - B4B	
				Packaging 3 - 20 - B4B	
				Packaging 3 - 21 - B4B	
				Packaging 3 - 22 - B4B	
				Packaging 3 - 23 - B4B	PC 5/01/17
				Packaging 3 - 24 - B4B	
				Packaging 3 - 25 - B4B	
				Packaging 3 - 26 - B4B	
170 QC 21 - SA	3 pcs	9/2/19	0.00 0.00	QC 21 - SA - 21	DAS
				QC 21 - SA - 70	SEP 24 2019 70
				QC 21 - SA - 53	9-89

Part Op 100 - Issue P/O: _____ **Description:** HandlePossible Supplier: Adams Rite P/N: 4298 Certificate of Conformity is

Descriptions: required

110 - (Receive & Inspect for Damage & Mat'l Certs), Ensure material certification is attached

120 - (QC6- All purchased or subcontracted products), Ensure Material certification comply to Dwg D3110

130 - (HAAS CNC Vertical Machine), 1-TAKE LOCK RING AND WASHERS OFF HANDLE AND PUT ASSIDE, DO NOT MISS-MATCH THEM 2-MACHINE AS PER FOLIO FA622 & DWG D3110 3-DEBURR

140 - (QC2- Inspect parts off machine FAI/FAIB)

150 - (QC8- Inspect parts - second check)

160 - (Identify as per dwg & Stock Location: _____)

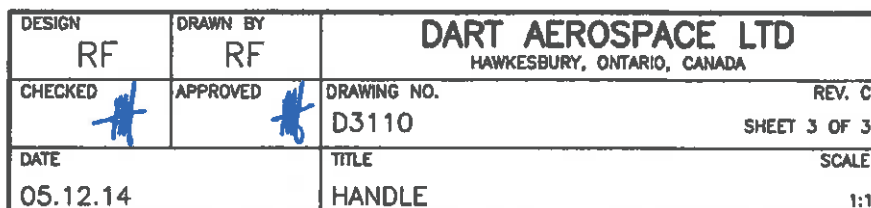
170 - (QC21- Final Inspection - Work Order Release)

Job BOM				
Part / Item	Component Name	Quantity	Operation	Container
4298	Handle	3 pcs (1 ea)	100-Purchasing	5202961

Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
100-Purchasing	4298	3	0	0

Part Specifications					
Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	Handle	0.575inches + 0.008 - 0.001	0.583 0.574	Diameter	
2	Handle	0.125inches ± 0.010	0.135 0.115		

Plex 7/25/19 2:51 PM Dart.Renwick.Jennifer



RELEASED
05.12.15

4.15 (REF)

4.70 (REF)

C 4

0.125

$\phi 0.575$

1.05 (REF)

1.05 (REF)

1.42 (REF)

1.96 (REF)

R0.032

D3110-5 HANDLE

NOTES:

- 1) POSSIBLE SUPPLIER: ADAMS RITE P/N 4298
- 2) IDENTIFY WITH PART P/N USING FINE POINT PERMANENT INK MARKER
- 3) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) MODIFY STEM AS SHOWN
- 5) BREAK ALL SHARP EDGES 0.005 TO 0.010

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Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER

POHB044128



Supplier: EAC002-VU
Eagle Copters Maintenance Ltd.
823 McTavish Road N E
Calgary
AB
T2E 7G9 Canada
Phone: 403-250-7370

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

PO No: POHB044128

PO Date: 7/26/19

Due Date: 8/5/19

Purchase Order

Revision:

Revision Date:

Ship-To Contact: Lavoie, Chantal
Phone: 613-623-5200 Ext: 242
Fax: 613-632-1053
clavoie@dartaero.com

Via: Ground

Pymt Terms: Net 30

Freight Terms:

Special Comments:

E-MAILED
JUL 29 2019

Items

Line Item	Job	Part	Supplier Part No	Item No	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (USD)	Extended Price
1	198381	4298			Handle : AS PER DWG D3110 REV. C receive pcs	Firmed 13	-	8/5/19 AUG 06 2019	3 Ea	0 Ea	3 Ea 61 9-89	\$3,415.00/Ea	\$10,245.00 OP
Grand Total: \$10,245.00													

Order Notes

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Procurement Quality Clauses

A005 RIGHT OF ENTRY

A007 FIRST ARTICLE INSPECTION (FAI) BY SELLER, (DOCUMENTATION MAINTAINED BY SUPPLIER)

A012 CHEMICAL AND PHYSICAL TEST REPORTS

A016 PERSONNEL QUALIFICATION

A017 RAW MATERIAL IDENTIFICATION (AS APPLICABLE)

A026 CERTIFICATION OF MATERIAL CONFORMANCE

A041 QUALITY MANAGEMENT SYSTEM

A042 DART NOTIFICATION BY SUPPLIER

A043 RETENTION OF QUALITY DOCUMENT

A048 COUNTERFEIT PARTS AVOIDANCE, DETECTION, MITIGATION AND DISPOSITION PROGRAM

A049 SUPPLIER AWARENESS

Plex 7/26/19 11:55 AM Dart.Lavoie.Chantal

Kimberley Guerin

From: Javier Marchan
Sent: August 30, 2019 8:56 AM
To: Kimberley Guerin
Cc: Chantal Lavoie
Subject: RE: PO

Hi Kimberley,

Can you please add this item to the same PO?

(1) Mount-It! Secure Tablet Stand for iPad, Anti-Theft Floor Standing Tablet
124.60 CAD
GL# 15006-000-0000

From Amazon.

Thank you,

JAVIER MARCHAN
IT Manager



From: Javier Marchan
Sent: August 29, 2019 11:54 AM
To: Kimberley Guerin <kguerin@dartaero.com>
Cc: Chantal Lavoie <clavoie@dartaero.com>
Subject: RE: PO

Amazon and Apple Store

Thank you,
Javier

From: Kimberley Guerin <kguerin@dartaero.com>
Sent: August 29, 2019 11:53 AM
To: Javier Marchan <jmarchan@dartaero.com>
Cc: Chantal Lavoie <clavoie@dartaero.com>
Subject: RE: PO

Who are you buying these from?? Sending me the confirmation once you've ordered and I'll make the PO accordingly.

Thanks,

Packing Slip

EAGLE

WORLDWIDE FLEET MANAGEMENT

323 McTavish Rd, NE
Calgary, Alberta T2E 7G9
Canada

August 30, 2019

Telephone: (403) 250-7370

Fax: (403) 250-7110

Shipment number: SH#19-002810

Shipment Date: August 02, 2019

Ship To: Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Canada

Ship Via: FEDEX GROUND

Carrier Terms:

Phone: (613)632-5200

Waybill: 775902645062

Item	Part / Tool Number	Part / Tool Description	Current Location	Qty	UOM	Serial Number	Lot Number/Tool ID
1	4298	LOCK ASSY	Shipping Area	3	EA		LT-19-008173

Type of sale: Outright

Sales Order Number: SO19-01267.001

Purchase Order Number: PO-19-003106.8

Shipping Instructions: Ship Aug 01

DAS
61
9-89

Comments: PO# HB044128

*** End of Document ***

>> denotes that the Packing Slip line item has already been printed.

1. Approving Civil Aviation Authority/Country FAA/United States		2. AUTHORIZED RELEASE CERTIFICATE FAA Form 8130-3, AIRWORTHINESS APPROVAL TAG		3. Form Tracking Number: 8188657380-8	
4. Organization Name and Address:  Bell Textron Inc. 3255 Bell Flight Blvd Fort Worth, TX 76118		5. FAA Production Certificate PC-100SW 		5. Work Order/Contract/Invoice Number: 19-003106	
6. Item:	7. Description:	8. Part Number:	9. Quantity:	10. Serial Number:	11. Status/Work:
1	LOCK ASSY	4298	3	N/A	NEW
12. Remarks: DAS 61 9-89					
13a. Certifies the items identified above were manufactured in conformity to: ☒ Approved design data and are in a condition for safe operation. ☐ Non-approved design data specified in Block 12.					
13b. Authorized Signature: 		13c. Approval/Authorization No: PC-100SW		14a. ☐ 14 CFR 43.9 Return to Service ☐ Other regulation specified in Block 12. Certifies that unless otherwise specified in Block 12, the work identified in Block 11 and described in Block 12 was accomplished in accordance with Title 14, Code of Federal Regulations, part 43 and in respect to that work, the items are approved for return to service.	
13d. Name (Typed or Printed): Terry Baker		14b. Authorized Signature:		14c. Approval/Certificate No:	
13e. Date (dd/mm/yyyy): 29/JUL/2019		14d. Name (Typed or Printed):		14e. Date (dd/mm/yyyy):	
User/Installer Responsibilities					
It is important to understand that the existence of this document alone does not automatically constitute authority to install the aircraft engine/propeller/article. Where the user/installer performs work in accordance with the national regulations of an airworthiness authority different than the airworthiness authority of the country specified in Block 1, it is essential that the user/installer ensures that his/her airworthiness authority accepts aircraft engine(s)/propeller(s)/article(s) from the airworthiness authority of the country specified in Block 1. Statements in Blocks 13a and 14a do not constitute installation certification. In all cases, aircraft maintenance records must contain an installation certification issued in accordance with the national regulations by the user/installer before the aircraft may be flown.					

